PORTON

A CUSTOMER-CENTRIC, INNOVATIVE AND RELIABLE CDMO WITH GLOBAL SOLUTIONS



Minhang, Shanghai **R&D** Center

- Area: 20000 m²
- For Mg-kg Scale Preparation, Process Development and Quality Research
- HP Area: Achieved OEB 5 (OEL <0.05



Pudong, Shanghai **R&D** Center

- Oral, Injectable and Analytical Platforms
- Pre-formulation & Formulation Study
- Process Development and Optimization
- Analytical Method Development and **Quality Research**



Fengxian, Shanghai **GMP** Manufacturing

- Area: 64000 m²
- IND, GMP Clinical Batches and **Commercial Manufacturing**
- HP Area: Achieved OEB 5 (OEL <0.05 μg/m³)



Beibei, Chongqing **GMP Manufacturing**

- 6 Drug Product GMP Workshops
- Liquid Injection: 25 M units/year
- Lyophilized Powder: 3.3 M units/year

Operational Excellence

ΙP

QA

EHS

RA

PM

Supply Chain

END-TO-END CMC SERVICE - FROM PRE-IND TO COMMERCIAL

Pre-Clinical Phase I Phase II Phase III Commercial Chemistry Research Service Process Research & Development Process Verification and Process Optimization **Process Validation** Clinical Batches Manufacturing (GMP), Testing, Release and Stability Study **Commercial Supply** Analytical Method Development, Qualification & Validation **Analytical Quality Control Testing** Life Cycle Management Activities **CMC** Dossier









Peptides

- · Linear Peptides (<50 aa)
- Cyclic Peptides (<50 aa)
- · Peptide Modifications
- · Key RSMs and Intermediates





Oligonucleotides

- ASO, siRNA
- PMO
- Aptamer
- sgRNA
- Oligo Modifications





Conjugates

- Small Molecule Drug Conjugate
- PDC
- ADC Payload-Linker
- XDC (RDC, Precursors)





Drug Delivery Materials

- Ionizable Lipids / Cationic Lipids
- Polymers for Drug Delivery
- Complex/Conjugate Polysaccharides
- · Other Lipids





Sterile Formulations

- · Lyophilized Product
- Liquid Product
- Prefilled Syringe
- Auto-injectors





Complex Injectable

- LNP
- Exosome
- Microspheres
- Nano-drug Carriers